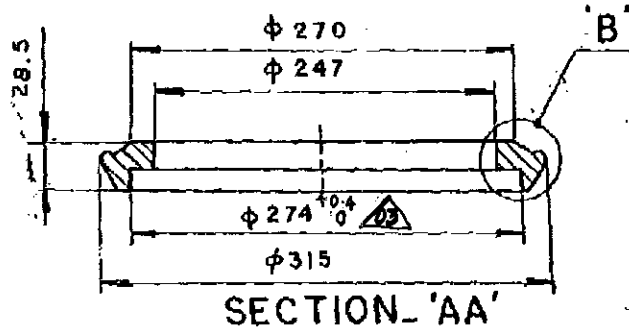
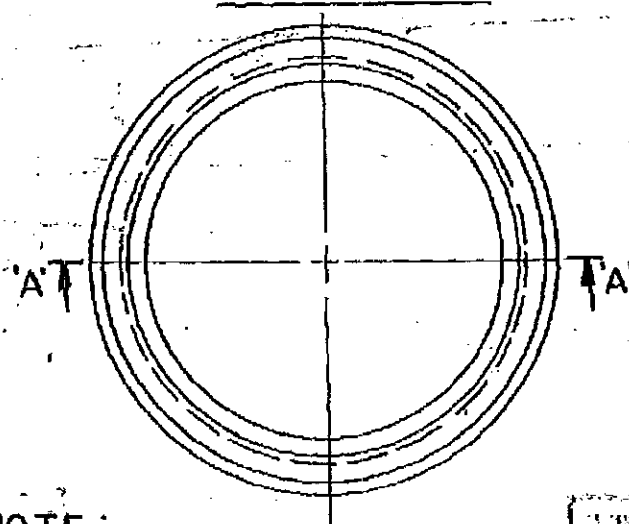
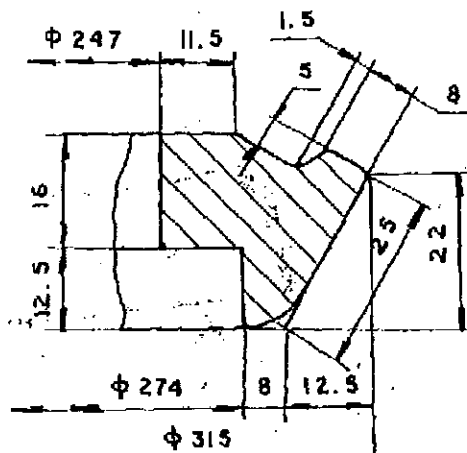


FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

REV	DATE	ALTERED	REV	DATE	ALTERED	REV	DATE	ALTERED
01	14-8-83	CHECKED S. Kalan	02	7-5-03	CHECKED S. Kalan	03	17-9-07	CHECKED S. Kalan
MATL. SPEC. ADDED ACCORDING TO NOTE 1.			MATERIAL SPECN. ADDED			TOLERANCE FOR $\phi 274$ CORRECTED AS ± 0.4 INSTEAD OF ± 0.0 .		



DETAIL 'B'



NOTE:

1. UPPER SUPPORT MAY BE CAST OR FABRICATED FROM PLATE OR FROM PIPE.
2. RADIUS UNLESS OTHERWISE SPECIFIED = 1.5mm.
3. ALL SHARP EDGES SHOULD BE GROUND SMOOTH.
4. FOR RAW CASTING REFER BPS STD DRG: 6101-3090
5. MATERIAL SPECIFICATION: IS 1030 GR 280-520W.

01	UPPER SUPPORT (254 mm)	92 043 110	8 000
VARIANT NO.	DESCRIPTION	MATL CODE	UNIT
		MATL SPEC	QTY



Bharat Heavy Electricals Ltd.,
BOILER PLANT UNIT
TIRUCHIRAPALLI-620 014

STD	NAME SK	SIGN	DATE
CHKD	R. SRINI VASAN	S. Kalan	18.04.83
APPD	S.V.	S. Kalan	18.04.83

DEPT.	GRADE OF UNTOLO DIM	SCALE	WEIGHT (kg)	REF TO ASSY / OLD DRG
SS	850	NTS	8.000	6101-3092-00 ASSY 6101-3071
TITLE	CARD CODE	DRAWING NO.	REV	
UPPER SUPPORT (254mm TURBO SEPARATOR ASSY)	U 01	4-03-000-00025	03	

I.G. A.R.

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